

Operations & maintenance commercial sectional doors

ASSA ABLOY

ASSA ABLOY Entrance Systems

The global leader in
door opening solutions

Important operating and maintenance information for your new door

ASSA ABLOY AE2432	ASSA ABLOY AP2022	ASSA ABLOY AP2502	ASSA ABLOY AU2742
ASSA ABLOY AE2731	ASSA ABLOY AP2402	ASSA ABLOY AP2512	ASSA ABLOY AU2042
ASSA ABLOY AP2002	ASSA ABLOY AP2412	ASSA ABLOY AP2522	ASSA ABLOY AA3502
ASSA ABLOY AP2012	ASSA ABLOY AP2422	ASSA ABLOY AU2741	ASSA ABLOY AA3552

Installed by:

ASSA ABLOY Entrance Systems

Address _____

City _____ State _____ Zip _____

Date of purchase _____

For doors supplied to:

Name of purchaser _____

Address _____

City _____ State _____ Zip _____

Manufactured by:

ASSA ABLOY Entrance Systems
165 Carriage Court
Winston-Salem, NC 27105
844-232-4676
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Maintenance for ASSA ABLOY Overhead Sectional Commercial Doors and Operators

The following maintenance and inspections **should be performed every six- (6) months** by an experienced garage door service professional.

Ask your installer about a **Preventive Maintenance Plan** to insure proper maintenance is performed safely.

Exterior Surface

Wash the outside of your garage door with a soap and water solution (Example: 5 gallons of water to 1 cup of Tide®). Car wash finish protectant can be used to further protect the paint finish.

_____ Date Serviced	_____ Tech Initials	_____ Date Serviced	_____ Tech Initials	_____ Date Serviced	_____ Tech Initials	_____ Date Serviced	_____ Tech Initials
------------------------	------------------------	------------------------	------------------------	------------------------	------------------------	------------------------	------------------------

Track, Hinges, Rollers

Lubricate the rollers and roller shafts and hinges with a small amount of oil (Example: 10W30 motor oil). (Note: Nylon rollers DO NOT need any type of lubricant added, these are self-lubricating)

Inspection of track alignment; the track should measure a minimum of 3/8" from the edge of the door. Back hang angle and sway braces should be tight and secure.

_____ Date Serviced	_____ Tech Initials	_____ Date Serviced	_____ Tech Initials	_____ Date Serviced	_____ Tech Initials	_____ Date Serviced	_____ Tech Initials
------------------------	------------------------	------------------------	------------------------	------------------------	------------------------	------------------------	------------------------

Torsion Springs

It is recommended that **ONLY a garage door service professional lubricate or adjust torsion springs.** (Note: these components are under high tension and can cause severe injury.)

_____ Date Serviced	_____ Tech Initials	_____ Date Serviced	_____ Tech Initials	_____ Date Serviced	_____ Tech Initials	_____ Date Serviced	_____ Tech Initials
------------------------	------------------------	------------------------	------------------------	------------------------	------------------------	------------------------	------------------------

Weather-strip

Weather-stripping is made of vinyl and rubber materials and should be cleaned with an all-purpose vinyl cleanser. Lubricate the flexible weather-stripping every two months (more frequently for high usage doors) with a silicon based lubricant. (Do not use petroleum- based oils as this will cause loss of elasticity. Petroleum attacks the rubber and decreases its flexibility.)

(Note: It is not recommended to paint over the flexible portion of the weather-strip.)

_____ Date Serviced	_____ Tech Initials	_____ Date Serviced	_____ Tech Initials	_____ Date Serviced	_____ Tech Initials	_____ Date Serviced	_____ Tech Initials
------------------------	------------------------	------------------------	------------------------	------------------------	------------------------	------------------------	------------------------

Maintenance for ASSA ABLOY Overhead Sectional Commercial Doors and Operators

Automatic Garage Door Operator

Lightly lubricate the operator track and trolley. Read the instructions provided by the manufacturer of the operator carefully as special lubricants may be recommended.

Disconnect the operator and raise and lower the door by hand using the lift handle supplied several times. A properly balanced spring and door system will balance at all intervals of operation. (Note: If you have difficulty opening the door, your opener will have the same difficulty. Should the spring system need any necessary adjusting **this is to be performed by a garage door service professional.**)

Many garage door operators can be equipped with accessory safety devices. Consider adding an electric eye or edge sensor as an extra measure of safety to protect against entrapment. Check operator compliance with commercial UL325.

_____ Date Serviced	_____ Tech Initials	_____ Date Serviced	_____ Tech Initials	_____ Date Serviced	_____ Tech Initials	_____ Date Serviced	_____ Tech Initials
------------------------	------------------------	------------------------	------------------------	------------------------	------------------------	------------------------	------------------------

Safety Precautions

Your door is constructed of high quality components to provide years of continued service. Since it is a large moving object, periodic maintenance along with the following cautionary directions should be observed to ensure safe and reliable operation:

- Should your door become hard to operate or completely inoperative, it is recommended that a garage door service professional be contacted.
- Do not operate the door if you cannot see the door.
- Operate door only when it is properly adjusted and free of obstructions.
- Door is constantly under extreme spring tension. Repairs and adjustments, especially to cables and spring assembly, can be hazardous and should be performed by a garage door service professional.
- Avoid standing in open doorway or walking through doorway while door is moving.

Commercial Sectional Door Specification Chart (page 1 of 2)



	Steel								
	Open Back, Insulated and Insulated Steel Back								
	20-gauge AP2022	20-gauge AP2012	20-gauge AP2022	24-gauge AP2402	24-gauge AP2412	24-gauge AP2422	25-gauge AP2502	25-gauge AP2512	25-gauge AP2522
Exterior Panel Design									
Flush									
Deep Ribbed	•	•	•	•	•	•	•	•	•
Pencil Groove									
Aluminum Section Options	•	•	•	•	•	•	•	•	•
Stile and Rail									
Exterior Panel Texture									
Smooth	•	•	•	•	•	•	•	•	•
Stucco Embossment									
Woodgrain Embossment									
Interior Panel Texture									
Smooth		•	•		•	•		•	
Stucco Embossment									
Construction Layers									
Steel + Insulation + Steel			•			•			•
Steel + Insulation		•			•			•	
Steel	•			•			•		
Extruded Aluminum									
Maximum Standard Width	26'2"	26'2"	26'2"	30'2"	30'2"	30'2"	20'2"	14'2"	20'2"
Maximum Standard Height	26'1"	26'1"	26'1"	26'1"	26'1"	26'1"	14'1"	14'1"	14'1"
Minimum Standard Width	6'0"	6'0"	6'0"	6'0"	6'0"	6'0"	6'0"	6'0"	6'0"
Door Thickness	2" (5.1cm)	2" (5.1cm)	2" (5.1cm)	2" (5.1cm)	2" (5.1cm)	2" (5.1cm)	2" (5.1cm)	2" (5.1cm)	2" (5.1cm)
Insulation		Polystyrene	Polystyrene		Polystyrene	Polystyrene		Polystyrene	Polystyrene
R-Value		7.0*	7.0*		7.0*	7.0*		7.0*	7.0*
U-Value		0.143	0.143		0.143	0.143		0.143	
Steel Thickness	20 ga	20 ga	20/25 ga	24 ga	24 ga	24/25 ga	Nominal 24 ga	Nominal 24 ga	Nominal 24 ga
	19 ga (16 ga optional)	19 ga (16 ga optional)	19 ga (16 ga optional)	19 ga (16 ga optional)	19 ga (16 ga optional)	19 ga (16 ga optional)	19 ga (16 ga optional)	19 ga (16 ga optional)	19 ga (16 ga optional)
End Stile Gauge									
Center Stile Gauge	19 ga	19 ga	19 ga	19 ga	19 ga	19 ga	19 ga	19 ga	19 ga
Bottom Weather Seal	•	•	•	•	•	•	•	•	•
Aluminum Retainer	•	•	•	•	•	•	•	•	•
Dual Contact EPDM Rubber									
Tounge and Groove Joint	•	•	•	•	•	•	•	•	•
Window Options									
24" x 6"	•	•	•	•	•	•	•	•	•
24" x 12"	•	•	•	•	•	•	•	•	•
26" x 13"									
21" x 13"									
41" x 13"									
Pass-Through Door									
Exterior Color Options									
White	•	•	•	•	•	•	•	•	•
Brown				•	•	•			
Almond									
Sandtone									
Gray									
Wicker Tan									
Black				•	•	•			
High Cycle Sprints to 100K	•	•	•	•	•	•	•	•	•
Wind Load Available	•	•	•	•	•	•	•	•	•
Warranty									
Paint Finish	10-Year	10-Year	10-Year	10-Year	10-Year	10-Year	10-Year	10-Year	10-Year
Workmanship/Hardware	1-Year	1-Year	1-Year	1-Year	1-Year	1-Year	1-Year	1-Year	1-Year

* Calculated door section R-value.

Commercial Sectional Door Specification Chart (page 2 of 2)



	Steel (continued)					Aluminum	
	Energy Efficient			Insulated		Medium-Duty AA3502	Heavy-Duty AA3552
	AU2024	AU2724	AU2741	Heavy-Duty AE2432	Medium-Duty AE2731		
Exterior Panel Design							
Flush	•				•		
Deep Ribbed							
Pencil Groove		•	•	•			
Aluminum Section Options	•	•				•	•
Stile and Rail						•	•
Exterior Panel Texture							
Smooth						•	•
Stucco Embossment	•	•	•	•			
Woodgrain Embossment					•		
Interior Panel Texture							
Smooth	•	•	•				
Stucco Embossment				•	•		
Construction Layers							
Steel + Insulation + Steel	•	•	•	•	•		
Steel + Insulation							
Steel							
Extruded Aluminum						•	•
Maximum Standard Width	32'2"	32'2"	18'2"	24'2"	18'2"	12'2"	24'2"
Maximum Standard Height	26'1"	26'1"	14'1"	26'1"	14'1"	12'1"	20'1"
Minimum Standard Width	5'0"	5'0"	5'0"	6'0"	6'0"	2'0"	2'0"
Door Thickness	2" (5.1cm)	2" (5.1cm)	1 3/8" (3.5cm)	2" (5.1cm)	1 3/8" (3.5cm)	2" (5.1cm)	2" (5.1cm)
Insulation	Polyurethane	Polyurethane	Polyurethane	Polystyrene	Polystyrene		
R-Value	19.4**	19.4**	14.4*	9.4*	6.7*		
U-Value	0.052	0.052	0.069	0.106	0.149		
Steel Thickness	20/27 ga	27/27 ga	27/27 ga	24/27 ga	27/27 ga		
End Stile Gauge	19ga	19ga	19ga	20 ga	20 ga		
Center Stile Gauge	20 ga cont. strip	20 ga cont. strip	20 ga cont. strip	20 ga plate	20 ga plate		
Bottom Weather Seal	•	•	•	•	•	•	•
Aluminum Retainer				•	•	•	•
Dual Contact EPDM Rubber	•	•	•				
Tounge and Groove Joint	•	•	•			•	•
Window Options							
24" x 6"	•	•	•	•	•		
24" x 12"	•	•	•	•			
26" x 13"	•	•					
21" x 13"					•		
41" x 13"					•		
Pass-Through Door		•					
Exterior Color Options							
White	•	•	•	•	•		•
Brown		•		•			•
Almond					•		
Sandtone		•		•	•		
Gray		•		•			•
Wicker Tan					•		
Black							•
High Cycle Sprints to 100K	•	•	•	•	•	•	•
Wind Load Available	•	•	•	•	•	•	•
Warranty							
Paint Finish	10-Year	10-Year	10-Year	10-Year	10-Year	5-Year†	5-Year†
Workmanship/Hardware	1-Year	1-Year	1-Year	1-Year	1-Year	1-Year	1-Year

* Calculated door section R-value.

**R-Value tested and verified in accordance with ASTM 518 by an independent lab.

† Powder Coat Finish Warranty

Commercial Steel Door Specification Charts

Window Options

Width	Max # Windows
Through 9' 11"	2
10' 0" - 12' 10"	3
13' 0" - 16' 10"	4
17' 0" - 19' 2"	5
19' 4" - 24' 2"	6

Door Stacking Configuration

Height	# Sections
Through 8' 1"	4
8' 9" - 10' 1"	5
10' 6" - 12' 1"	6
12' 3" - 14' 1"	7
14' 3" - 16' 1"	8

Headroom Requirements

Standard Lift Track

Door Height	Minimum Headroom	
	2" Track	3" Track
Up to 12' 3"	15-1/2"	16-3/8"
12' 4" - 18'	15-1/2"	16-7/8"
18' 3" - 20'	18-3/4"	20"

Low Headroom Track

Door Height	Minimum Headroom	
	2" Track	3" Track
7' - 12'	11-3/16"	12-1/8"
13' - 18'	12-3/16"	13-1/8"
19' - 20'	15-1/16"	16"

Follow the Roof Pitch Track

Door Height	Minimum Headroom	
	2" Track	3" Track
7' - 12'	15-1/2"	16-3/8"
13' - 18'	15-1/2"	16-7/8"
19' - 20'	18-3/4"	20"

Vertical Lift Track

Door Height	Minimum Headroom	
	2" Track	3" Track
7' - 18'	Door height + 13"	Door height + 13"
19' - 20'	Door height + 13"	Door height + 13"

High-Lift* Track

Drum	High Lift	Minimum Headroom	
		2" Track	3" Track
D400-54	9" - 54"	High Lift + 9"	High Lift + 10"
D525-54	9" - 54"	High Lift + 9-3/4"	High Lift + 11"
D575-120	9" - 120"	High Lift + 12-1/2"	High Lift + 13-1/2"
D6375-164	9" - 164"	High Lift + 13-1/4"	High Lift + 14-1/4"

*High-Lift is measured from the top of the door to the bottom of the flat horizontal track.

Commercial Steel Door Specification Charts

ASSA BLOY AP2002, AP2402, AP2502, AA3502

Door Width	Door Height	# of Struts
8' 2" thru 14' 2" Wide	7' – 16' High	0 Struts
14' 4" thru 20' 2" Wide	7' – 16' High	One – 2" 20 Ga/Per Section
20' 4" thru 24' 2" Wide	7' – 16' High	One – 3" 20 Ga/Per Section

ASSA ABLOY AE2731

Door Width	Door Height	# of Struts
8' 2" thru 14' 2" Wide	7' – 14' High	0 Struts
14' 4" thru 16' 2" Wide	7' – 10' High	Three – 2" 20 Ga Struts
14' 4" thru 16' 2" Wide	11' and 12' High	Four – 2" 20 Ga Struts

ASSA ABLOY AU2742

Door Width	Door Height	# of Struts
8' 2" thru 12' 2" Wide	7' – 16' High	0 Struts
12' 4" thru 16' 0" Wide	7' – 16' High	Three – 2" 20 Ga Struts
16' 4" thru 18' 2" Wide	7' – 16' High	One – 2" 20 Ga/Per Section
18' 4" thru 24' 2" Wide	7' – 16' High	One – 3" 20 Ga/Per Section

ASSA ABLOY AE2432

Door Width	Door Height	# of Struts
8' 2" thru 12' 2" Wide	7' – 16' High	0 Struts
12' 4" thru 14' 2" Wide	7' – 16' High	Three – 2" 20 Ga Struts
14' 4" thru 18' Wide	7' – 10' High	Three – 2" 20 Ga Struts
14' 4" thru 18' Wide	11' – 14' High	Four – 2" 20 Ga Struts
14' 4" thru 18' Wide	15' and 16' High	Five – 2" 20 Ga Struts
18' 2" thru 20' Wide	7' and 8' High	Three – 2" 20 Ga Struts
18' 2" thru 20' Wide	9' – 16' High	One – 2" 20 Ga/Per Section
20' 2" thru 22' Wide	7' – 16' High	One – 3" 20 Ga/Per Section
22' 2" Wide and over	7' – 16' High	One – 3" 20 Ga/Per Section

See Reverse Side for
More Information



**Limited Warranty for ASSA ABLOY Entrance Systems Commercial Sectional Doors
Applies to Models Listed on Page 2
General Information**

ASSA ABLOY Entrance Systems warrants to the original purchaser that ASSA ABLOY Entrance Systems will repair or replace sections or hardware that is defective in material or workmanship pursuant to the terms of this limited warranty for the period from the date of purchase specified in the Limited Warranty Table on the reverse of this form.

The ASSA ABLOY Entrance Systems Limited Warranty extends to normal usage when the door has been installed and maintained in accordance with manufacturer's instructions. The warranty period begins at the time of purchase. **Warranty does not apply to any damage or deterioration caused by:** abuse or misuse, failure to provide reasonable and necessary maintenance as defined by manufacturer's maintenance and installation instructions, use of a pressure washer to clean the door, improper installation of garage door or electric garage door opener, improper handling of garage door or electric garage door opener, fire, hail, hurricanes, tornadoes, flood, wind or any other acts of God or nature, normal wear and tear, product misuse, repair, alteration and/or additions to door, any puncture or hole drilled into the door not shown on the manufacturer's installation instructions and the results of such puncture or hole, failure of paint applied after manufacture and distribution, atmospheric and other local conditions, including, but not limited to: areas subject to fallout or exposure to corrosive chemicals, fumes, salt spray, ash, cement dust, animal waste or foreign substances and areas subject to abrasive cleaners, vandalism, accident, neglect radiation, or water runoff from lead, copper or galvanic metal flashing, or any cause beyond the reasonable control of ASSA ABLOY Entrance Systems.

To make a claim under this warranty, contact us promptly after discovery and within the applicable warranty period, in writing at the address listed below. Send a complete description and photographs of the issue and proof of purchase. Upon receiving the claim, ASSA ABLOY Entrance Systems may, at its discretion, send its agents or personnel to inspect the product before repair, repaint, replacement, or refund. ASSA ABLOY Entrance Systems may also instruct the purchaser to return the specified item(s) to the nearest ASSA ABLOY Entrance Systems commercial sectional door facility, shipping prepaid. Response may take up to two weeks from receipt of warranty claim.

**KEEP THIS DOCUMENT FOR YOUR RECORDS – DO NOT REMIT
ASSA ABLOY Entrance Systems Service Center
3800 Greenway Circle
Lawrence, KS 66046
us.garagedoors@assaabloy.com**

Name of Installation Company _____

Address _____ City _____ State _____ Zip _____

Date of Purchase _____

If ASSA ABLOY Entrance Systems determines the item(s) to be defective within the applicable limited warranty period, ASSA ABLOY Entrance Systems agrees to repair, repaint, replace or refund, at ASSA ABLOY Entrance Systems' option, the defective item(s). Any charges for freight, removal, installation, painting or labor shall be the responsibility of the original purchaser. REPAIR, REPAINT, REPLACEMENT OR REFUND OF ORIGINAL PURCHASE PRICE OF SPECIFIED PARTS IS THE SOLE REMEDY OFFERED BY THIS WARRANTY. IN NO EVENT, SHALL ASSA ABLOY ENTRANCE SYSTEMS BE LIABLE FOR CONSEQUENTIAL OR INCIDENTAL DAMAGES CAUSED BY OR RESULTING FROM DEFECTIVE GARAGE DOOR ITEM(S).

Some states do not allow the exclusion or limitations of incidental or consequential damages or on how long an implied warranty lasts, so the above limitation or exclusion may not apply to you. This warranty gives you specific legal rights and you may also have other rights, which vary from state to state or province to province.

ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING ANY WARRANTY OF MERCHANTABILITY, OR FITNESS FOR A PARTICULAR PURPOSE, ARE HEREBY EXPRESSLY EXCLUDED AND DISCLAIMED. TO THE EXTENT THAT ANY IMPLIED WARRANTIES ARE NOT DISCLAIMED, THE DURATION OF ANY IMPLIED WARRANTIES, INCLUDING ANY WARRANTY OF MERCHANTABILITY, IS LIMITED TO THE DURATION OF THE EXPRESS LIMITED WARRANTIES HEREIN.

See Reverse Side for
More Information

Limited Warranty Table

The applicable limited warranty periods from the date of purchase by the original owner are as follows:

COMMERCIAL SECTIONAL DOORS						
	Steel					Aluminum
Door Model	ASSA ABLOY AU2042 AU2742	ASSA ABLOY AU2741	ASSA ABLOY AE2432	ASSA ABLOY AE2731	ASSA ABLOY AP2002 AP2012 AP2022 AP2402 AP2412 AP2122 AP2502 AP2512 AP2522	ASSA ABLOY AA3502 AA3552
Commercial Paint and Finish Warranty	10 year	10 year	10 year	10 year	10 year	5 Year*
Delamination Warranty	10 year	10 year	N/A	N/A	N/A	N/A
Windows/Glass	1 Year	1 Year	1 Year	1 Year	1 Year	1 Year
Hardware	1 Year	1 Year	1 Year	1 Year	1 Year	1 Year

*Custom RAL Powder Coat 1 Year Warranty

Limited Warranty for ASSA ABLOY Entrance Systems Steel and Aluminum Commercial Doors

Paint System Limited Warranty

If your ASSA ABLOY Entrance Systems steel or aluminum commercial door sections rust through because of the paint finish cracking or peeling, ASSA ABLOY Entrance Systems warrants to the original purchaser that ASSA ABLOY Entrance Systems will repair, repaint, replace or refund the original purchase price, at ASSA ABLOY Entrance Systems' option, the defective section for the warranty period listed in the Limited Warranty table above. Surface rust, chips or scratches in the paint, which result in cosmetic or surface corrosion, are not covered in this warranty. Painting a steel or aluminum door voids the Paint System Limited Warranty.

Section, Parts, Hardware & Springs Limited Warranty

For all ASSA ABLOY Entrance Systems steel and aluminum commercial sectional door models, if any section, part, spring or hardware, excluding perimeter seal, is defective in material or workmanship, ASSA ABLOY Entrance Systems warrants to the original purchaser that ASSA ABLOY Entrance Systems will repair, repaint, replace or refund the original purchase price, at ASSA ABLOY Entrance Systems' option, the defective item for the warranty period listed in the Limited Warranty table above.

If repainting your commercial sectional door, follow the paint manufacturer's instructions for applying paint in relation to temperature, sunlight, number of coats, etc. No warranty of paint compatibility is made or implied. Painting voids the paint finish warranty.

For all ASSA ABLOY Entrance Systems commercial sectional door models, if any section, part or hardware, excluding glass, frames, inserts, and perimeter seal, is defective in material or workmanship, ASSA ABLOY Entrance Systems will repair or replace it for the warranty period listed in the Limited Warranty table above from the date of purchase to the original purchaser.

For all ASSA ABLOY Entrance Systems steel commercial sectional door models, if any window is defective in material or workmanship, ASSA ABLOY Entrance Systems will replace or repair the window that is defective for one year from the date of purchase to the original owner. For all ASSA ABLOY Entrance Systems aluminum commercial sectional door models, if any insulated or laminated glass is defective in material or workmanship, ASSA ABLOY Entrance Systems will replace or repair the window that is defective for 1 year respectively from the date of purchase to the original owner.

Painting instructions/steel doors

All ASSA ABLOY steel sectional doors are pre-painted with a tough topcoat that is perfectly suited for painting after installation if another color is desired. To repaint, use the following instructions:

Basic instructions

Start with a clean, dry surface. To clean your door, please use either of the following: (a) One cup of Tide (or other common detergents which contain less than 0.5% phosphate, dissolved into five gallons of warm water, or (b) One cup of household ammonia dissolved into five gallons of water (room temperature). NEVER BLEND CLEANSERS OR DETERGENTS WITH BLEACH. Use a well-soaked cloth, sponge, soft bristled brush, or low pressure spray washer. Thoroughly rinse with clean water.

Lightly sand or buff surface imperfections such as minor scratches, which have not left the metal substrate exposed in order to create a smoother surface. Care must be taken, however, not to expose the substrate. Rusting is greatly increased when the metal substrate is exposed. Exposed metal must be treated to prevent rust from forming. To do so, sand the general area lightly and use a primer* specifically designed to protect any exposed galvanized steel from corrosion. After the door has been properly prepared, it must be coated within 24 hours with a high-quality latex exterior house paint, taking care to allow the surface to completely dry prior to painting.

One-color instructions

Use a high-quality latex exterior house paint. The paint should be thoroughly mixed before using. Mechanical mixing is recommended to assure that no settling occurs.

Follow the paint manufacturer's instructions for applying the paint in relation to temperature, sunlight, etc.

Two-color instructions

Paint bleeding can be a common problem when painting with two colors on an uneven surface. The use of a 'painting tape' such as a product called "Blue Edge" is recommended for two color painting. This product is designed for uneven surfaces and can be left in place for up to 14 days in direct sunlight.

Use high-quality latex exterior house paints. The paint should be thoroughly mixed before using. Mechanical mixing is recommended to assure that no settling occurs.

IMPORTANT

ASSA ABLOY Entrance Systems has no control over recoating; therefore we do not warrant this product against peeling of the original factory finish or additional coats of paint when the surface has been recoated.

*Glidden Galvanized Metal Primer® 5229, PPG Galvanized Steel Primer® #6-209, or equivalent primers specifically designed for galvanized steel surfaces.